Our Product Introduction

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 Minimum Order Quantity: 1 Ton • Price: Negotiable Packaging Details: Bundle Delivery Time: 5-15 days Payment Terms: T/T, LC



# **Product Specification**

• Highlight: A106 spiral welded steel pipe, 660mm spiral welded steel pipe Round, electric resistance welded pipe A500



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## **Product Description**

A106 Q195, Q235,Q345 Carbon Steel Round Welded Pipe

Welded pipe, also known as welded steel pipe, is basically a steel pipe made of steel plate or strip steel after crimping and welding. Mainly used for boilers, automobiles, ships, light structure doors and windows steel, furniture, various agricultural machinery, scaffolding, wire threading pipes, high-rise shelves, containers, etc.

Commonly used materials for welded pipes are: Q235A, Q235C, Q235B, 16Mn, 20#, Q345, L245, L290, X42, X46, X60, X80, 0Cr13, 1Cr17, 00Cr19Ni11, 1Cr18Ni9, 0Cr18Ni11Nb, etc.

### Common classification of welded pipes:

The billet of welded steel pipe is steel plate or strip steel, which is divided into furnace welded pipe, electric welding (resistance welding) pipe and automatic arc welded pipe due to different welding processes. Due to the different welding forms, it is divided into two types: straight seam welded pipe and spiral welded pipe. Because of its end shape, it is divided into circular welded pipe and special-shaped (square, flat, etc.) welded pipe. Welded pipes are divided into the following varieties due to their different materials and uses:

**GB/T3091-2008 (Welded steel pipes for low-pressure fluid transportation):** mainly used for conveying general low-pressure fluids such as water, gas, air, oil and heating water or steam, and other purpose pipes. Its representative material is Q235A grade steel. GB/T14291-2006 (Welded Steel Pipe for Mine Fluid Conveying): Mainly used for mine air pressure, drainage, etc. It represents the material Q235A, B grade steel.

GB/T12770-2002 (stainless steel welded steel pipe for mechanical structure): mainly used for machinery, automobiles, bicycles, furniture, decoration of hotels and restaurants, and other mechanical parts and structural parts. Its representative materials are 0Cr13, 1Cr17, 00Cr19Ni11, 1Cr18Ni9, 0Cr18Ni11Nb, etc.

GB/T12771-1991 (stainless steel welded steel pipe for fluid conveying): mainly used for conveying low-pressure corrosive medium. The

representative materials are 0Cr13, 0Cr19Ni9, 00Cr19Ni11, 00Cr17, 0Cr18Ni11Nb, 0017Cr17Ni14Mo2, etc. In addition, welded stainless steel pipes for decoration (GB/T 18705-2002), stainless steel welded pipes for architectural decoration (JG/T 3030-1995), and welded steel pipes for heat exchangers (YB4103-2000).

## Specification:

Material	Carbon Steel	Surface	Bare or Painted
Grade	Q195 Q235 Q235B Q355B	Technique	Hot rolled cold rolled/drawn
Standard	EN39, BS1139, BS1387, EN10255,ASTM A53, A500, A36, A795,GB/T3091, GB/T13793	Port	Tianjin port or Designated port
Thickness	1.8-20mm as required	Packaging Details	OD 219mm and below In hexagonal seaworthy bundles packed by steel strips, With two nylon slings for each bundle 2. above OD 219mm in bulk or according to custom opinion
19-660OD	19-660mm as request		
Technique	cold drawn/rolled hot rolled		

Technique Grade	ERW	Not Size Wall thickness	1/2" - 8" ( 21.3 - 219.1mm ) 1.010 mm
Certificate	IAPI BSI ISO9001	Secondary Or	Non-secondary
Length	1 - 1 - 1 - 3 - F - 1	Oiled or Non- oiled	Slightly Oiled
Thickness	1-10 mm	Processing Service	Bending, Welding, Punching, Cutting, BS1387 light / medium grade ERW steel pipe round hollow section, short lube, red painted, black painted, grooved ends, bevel ends, plastic caps, threaded with sockets, pvc woven package, ms steel pipe, a53 steel pipe, schedule 40 steel pipe
Outer Diameter	DUMM		
Section Shape	Round		
Alloy Or Not	Non-Alloy		
Application	Fluid Pipe, Gas Pipe, Structure Pipe, erw steel pipe, scaffolding steel pipe, fire fighting steel pipe, construction tube	Tolerance	±15%, ±5%, ±20%, ±10%



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